

Silicone Modified Polyester.

All substrates must be properly cleaned and pretreated.
 American Society for Testing and Materials.

and will not be accepted as cause for field rejection.

7. Deposits/Special Order: All deposits are final and non-refundable on special orders

3. Storm Armor is not designed to bridge cracks in the substrate. Due to variability of heavy gauge and HDG metal, some fractuiring or rupturing of the substrate is possible with subsequent rupturing of the coatings.
4. Varies by color. For details on health, safety and handling information, Material Safety Data Sheets are available upon request.

5. Oil Canning is inherent to roll formed products and shall not be cause for rejection. To help reduce oil canning use 24 gauge or thicker. 6. Flat surfaces will display slight waviness commonly referred to as Oil Canning. This phenomenon is caused by steel mill production tolerances

40 Years Limited Waranty on Painted Material



SMP (Silicone-Modified Polyester) Painted Metal: The Technical Advantages Our SMP painted metal is engineered to deliver performance and protection that meet the most rigorous industry standards. It offers a comprehensive solution for a wide range of architectural and industrial applications, combining aesthetic appeal with robust technical attributes.

SMP coatings excel in weather resistance. They maintain color vibrancy and gloss over extended exposure to sunlight and adverse weather conditions.

SMP-coated metal provides a protective barrier against corrosion, ensuring structural integrity over time.

Specular Gloss at 60° ASTM D 523 ²	20 to 80
Pencil Hardness ASTM D 3363	F to 2H
-Bend ASTM D 4145⁵	2T to 4T ³ with no loss of adhesion
Cross Hatch Adhesion ASTM D 3359	No loss of adhesion
Reverse Impact <i>ASTM D 2794</i> ⁵	Galvalume® or HDG: 3x3 metal thickness inch-pounds, no loss of adhesion
	Aluminum: 1.5x metal thickness inch-pounds, no loss of adhesion
lumidity Resistance	
100% RH 1,000 Hours ASTM D 2247	Galvalume® or HDG: No field blisters
100% RH 2,000 Hours ASTM D 2247	Aluminum: No field blisters
Galt Spray Resistance	
1,000 Hours <i>ASTM B 117</i>	Galvalume®or HDG: Creep from scribe ≤ 1/8 inch (3mm), none or few #8 blisters
2,000 Hours ASTM B 117	Aluminum: Creep from scribe ≤ 1/8 inch (3mm), few #8 blisters
South Florida Exposure	Color: No more than $5\Delta E$ Hunter units at 90° vertical angle and $7\Delta E$ nonvertical at 30°
ASTM D 2244	Chalk: Rating no less that 8 at 90° angle and 6 at non vertical angle at 30 yrs
ASTM D 6591	Film Integrity: 40 years, no cracking, flaking and peeling
Vater Immersion 100° F 168 Hours <i>ASTM D 870</i>	No field blisters with minimal color change
Abrasion Resistance: ASTM D 968	No field blisters with minimal color change

STANDARD COLORS



POLAR WHITE SR=.67 E=.86 SRI=81



BURNISHED SLATE SR=.28 E=.83 SRI=26

*Color appearance may change. *Final color selection should be made from metal color chips.



RUSTIC RED



LIGHT STONE SR=.58 E=.85 SRI=68



SADDLE TAN SR=.51 E=.85 SRI=58



CHARCOAL GRAY SR=.38 E=.85 SRI=38



COLONY GREEN
COLONY GREEN



ASH GRAY SR=.51 E=.85 SRI=58



DESERT SAND SR=.46 E=.84 SRI=51

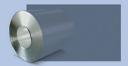


COCOA BROWN SR=.25 E=.84 SRI=23

PREMIUM COLORS



FERN GREEN SR=.29 E=.83 SRI=28



HAWAIIAN BLUE SR=.31 E=.84 SRI=31



EVERGREEN SR=.32 E=.85 SRI=33



BURGUNDY SR=.26 E=.86 SRI=25



BRITE RED SR=.42 E=.87 SRI=47



REGAL BLUE SR=.23 E=.88 SRI=22

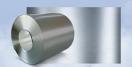


MATTE BLACK SR=.27 E=.87 SRI=27

METALLIC COLORS



COPPER METALLIC SR=.40 E=.86 SRI=44



WEATHERED GALVALUME SR=.34 E=.82 SRI=34



SILVER METALLIC SR=.52 E=.74 SRI=56

LOW GLOSS - LOW SHEEN COLORS

