









Durapon70™ PVDFCOIL COATING SYSTEMS **40 YEAR LIMITED WARRANTY** GALVALUME®, GALVANIZED G-60, G-90 AND ALUMINUM

We are pleased to present you with our (40) year *Durapon70*™ limited warranty.

San Antonio Quality Metals (QM) warrants that the Durapon70™ PVDF Coil Coating System, including primer and backer, when applied over properly cleaned and chemically treated Aluminum, Hot Dipped Galvanized Steel, and Aluminum/Zinc coated steel in accordance with QM application and product data sheets, will not under normal atmospheric conditions, in the United States and Canada:

- 1. This Warranty applies if any of the following Warranty Conditions occurs:
 - a. Within 40 years from the date of installation of the material will resist natural weathering to the extent that they will conform to the manufacturer's performance standards for film integrity, *Durapon70*™ exhibits flaking or peeling (loss of adhesion) when viewed from a distance of 10 meters using an unaided naked eye. Minute fracturing, which may occur in proper fabrication of the building parts, is not a covered Warranty Condition. Failure due to substrate corrosion is not a covered Warranty Condition.
 - **b.** Within 30 years from the date of installation of the panels, **Durapon70**™:
 - i. Chalks in excess of a numerical rating of eight (8) for a period of 30 years from the date of installation when measured in accordance with the standard procedures outlined in ASTM D-4214, when properly maintained as described herein, and
 - ii. Changes color more than five (5.0) Hunter delta-E units on panels as determined by ASTM method D-2244. Color change shall be measured on an exposed painted surface that has been cleaned of surface soils and chalk, and the corresponding values measured on the original or unexposed painted surface. Color changes may not be uniform on surfaces that are not equally exposed to the sun and elements and **QM** does not warrant that color changes will be uniform.
- 2. Substrate warranty: 25 Years from date of installation.
 - a. QM use Galvalume (Zinc-Aluminum Alloy Steel) AZ50 or heavier and Aluminum as a substrate on all **Durapon70**[™] products.
- 3. If a Warranty condition occurs and the other requirements of this Warranty are met, QM will supply you with the following Warranty benefits:
 - a. QM will provide or pay for the material reasonably necessary to repaint, repair or replace, at our option, the metal panels showing the Warranty Conditions. The Warranty Benefits shall not exceed the original purchase price of the affected metal panels or the remedy provided in any other warranty provided to the building owner, whichever is less. This Warranty will continue to apply to any metal panels that were repainted, repaired or replaced due to a Warranty Condition, but only for the unexpired portion of the Warranty period applicable to the original part.

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- **4.** QM does not accept damage to the product occasioned by moisture or other contamination detrimental to the product attributable to improper storage prior to installation, damage to the product occasioned by condensation attributable to improper packaging, handling, shipping, processing and or installation, and does not cover failure due to the failure of the substrate, including corrosion at the edges of a building panel.
- 5. This warranty excludes failures caused by standing water, and direct exposure to corrosive and aggressive atmospheres including animal waste products. This warranty does not cover failure due to salt spray corrosion.
- 6. QM's Responsibility liability is limited, at its option, and extends only to the direct cost of refinishing or replacing failed coated substrate and in no event shall QM's liability exceed the lesser of the cost of replacing the coated metal or refinishing the metal on site. QM cannot accept liability for loss or damage to other property or equipment, loss of profits or sales, or any other claims relative to standard business interruption, or any other incidental or consequential damages.
- 7. QM reserves the right to establish whether repainting or replacing material is required and to approve and participate in the negotiation of any subcontracted material replacement, installation or refinishing. After replacement or re-finishing of the repaired area, this warranty will be for the reminder of the warranty period applicable to the metal originally coated. Area will be considered as installed as of the original installation date for the purpose of the application of this warranty.
- **8.** This warranty is extended to customer alone at the purchase of the product. This warranty is transferable for the life of the warranty. Customer shall notify QM the transfer of the ownership within 30 days after the property was transferred.
- 9. QM reserves the right to terminate this warranty at any time, except with respect to any product which has already been shipped to customer.
- **10.** Care and Maintenance:

This warranty is extended to specific job sites as previously named above. For material installed less than 2,800 feet from a coastal environment including saltwater and/or brackish water, an annual maintenance routine must be performed by the building owner or management team including a fresh water rinse of all the components of the roof system, soffits and eaves. An annual cleaning of structures inside 2,500 feet must be maintained in accordance with Quality Metals Care and Maintenance outline as well as those covered under the AAMA guidelines. Detailed records of such maintenance must be kept and made available upon request. In addition, it is required that all cut edges for all structures be protected by Edge Seal clear coating, applied at time of installation. Failure to adhere to these requirements could result in the warranty being void.

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- 11. To receive Warranty Benefits for a Warranty Condition, the building owner or you must:
 - a. Send written notice of the Warranty Condition within thirty days to:
 San Antonio Quality Metals, 2707 Castroville Road, San Antonio, Texas 78237
 - **b.** Provide access to the affected panels and site.
 - **c.** Assist us as necessary in determining the exact cause of failure.
 - **d.** Provide such documentation as we shall request to confirm the Warranty Condition, including records sufficient to identify the batch and/or coil number, invoice number and installation date.
- **12.** We are not responsible and provide no Warranty Benefits, for any damage or condition resulting from circumstances beyond our control, including any of the following:
 - a. Where materials / items such as snow guards and solar panels are attached / adhered to the product.
 - **b.** Failure to provide free drainage of water, including internal condensation.
 - **c.** Failure to remove debris from the panels and any other metal surface.
- 13. This warranty supersedes any and all other warranties of performance expressed or implied.
- 14. This is our only warranty concerning Durapon70 coil coatings products. Except for this Warranty, WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED AND DISCLAIM ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT, SAN ANTONIO QUALITY METALS WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL, DAMAGES. We have no other liability with respect to Durapon70 coil coating products, whether based on warranty, negligence or any other legal theory.

IN WITNESS WHEREOF, San Antonio Quality Metals have executed this agreement on this day and year shown below:

This Warranty applies for the following project:	
Invoice:	Coil Number:
Sold to:	
Installer's name:	
Address where material was installed:	
Owner of the facility where material was installed:	
Quality Metals	
Dated:	Dated:

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