





* 25 YEARS LIMITED WARRANTY *

Quality Metals warrants the use of bare zinc aluminum coated sheet to be used for sidewall, trim, roofing and rain ware when installed in the contiguous 48 United States. This warranty provides coverage, in that, the zinc aluminum substrate will not perforate, rupture or structurally fail during the twenty-five year term once shipped from **Quality Metals**. This warranty specifically applies to **AZ50** or heavier coating in accordance with **ASTM A792-96** when exposed to normal atmospheric conditions.

THIS WARRANTY IS SUBJECT TO THE FOLLOWING CONDITIONS:

- 1. This Warranty is restricted to failures resulting from normal weathering.
- **2.** This Warranty provides protection as a result of corrosion under normal conditions.
- **3. Quality Metals** responsibility liability is limited and extends only to the direct repair or replacing non-conforming components at **Quality Metals** discretion.
- 4. Claims must be reported within 45 days of materials being delivered to the job site and include coil number.
- **5. Quality Metals**, by notice in writing, reserves the right to cancel this warranty at any time with the exception of orders already confirmed in writing.
- 6. All materials must be thoroughly inspected by the building owner upon receipt of components.
- 7. Quality Metals also reserves the right to inspect any and all components in question.
- **8.** This warranty is extended to named customer alone at the purchase of the product and shall not inure to the benefit of any other party.
- 9. This warranty is extended to the Customer alone at the purchase of the Product and shall not inure to the benefit of any other party. Quality Metals warranty and name(s) are not to be used in any warranty given by the Customer. This warranty may be transferred one time providing that the warranty is registered with Quality Metals home office. In the event that the warranty is transferred, an application for transfer must be submitted along with a \$200 transfer fee. Should there be a claim from the new owners, all proper documented paperwork (including transfer of warranty) needs to be submitted in order that the claim be investigated and processed.
- 10. Quality Metals liability for breach of this warranty shall be limited exclusively to the cost of either repairing non-conforming sheets, panels, gutter and downspouts, at Quality Metals sole option of furnishing FOB Buyer's plant sufficient sheet product to enable Buyer to fabricate replacements for the nonconforming panels, gutters and downspouts.
- **11. Quality Metals** shall not in any event be liable for the cost of labor expended by others on any nonconforming sheets or for any special, indirect or consequential damages to anyone by reason of the fact that such sheets shall have been nonconforming.
- 12. This warranty supersedes any and all other warranties of performance expressed or implied.











THIS WARRANTY IS SUBJECT TO THE FOLLOWING CONDITIONS:

- 1. This warranty excludes failures caused by standing water including "wet stack" corrosion.
- **2.** This warranty excludes damage due to being present aggressive atmospheres including chemical presence, animal confinement, ash and cement dust but not limited to these conditions.
- 3. Transit damage beyond control of Quality Metals.
- **4.** Any chemical or other fumes generated inside the building.
- **5.** Damage or degradation as a result of direct contact with green or wet lumber.
- **6.** Any area that comes in direct contact with lead or copper or from water runoff that is carried over those metals.
- 7. Any component that fails on T-bends less than 2T.
- **8.** Any extraneous or stressed formed in order to make a component.
- 9. Failure to remove any external debris or surface contaminants from panel overlaps.
- 10. Areas sheltered by periodic washing by normal rainfall under eaves and soffits.
- 11. Damage or corrosion to sheets caused direct or direct contact with improperly secured fasteners.
- **12.** Roof slope being flatter than 1/4:12.
- 13. Failure to provide annual maintenance report (attached to warranty) may void warranty.

CARE AND MAINTENANCE:

This warranty is extended to specific job sites as previously named above. For material installed less than 2,800 feet from a coastal environment including salt water and/or brackish water, an annual maintenance routine must be performed by the building owner or management team including a fresh water rinse of all the components of the roof system, soffits and eaves. An annual cleaning of structures inside 2,500 feet must be maintained in accordance with **Quality Metals** Care and Maintenance outline as well as those covered under the **AAMA** guidelines. Detailed records of such maintenance must be kept and made available upon request. In addition, it is required that all cut edges for all structures be protected by Edge Seal clear coating, applied at time of installation. Failure to adhere to these requirements could result in the warranty being void.

This Warranty applies for the following project:	
Invoice:	Coil Number:
Sold to:	
Installer's name:	
Address where material was installed:	
Owner of the facility where material was installed:	
Quality Metals	
Dated:	Dated:

San Antonio • 2707 Castroville Rd • San Antonio, TX 78237 • (210) 227-727 McAllen • 2221 Austin Ave • McAllen, TX 78501 • (956) 627-2966

Dallas • 11569 Goodnight Ln • Dallas, TX 75229 • (972) 331 6800 Houston • 6460 Langfield Road • Houston, TX 77092 • (713) 944-4480

www.saqualitymetals.com

